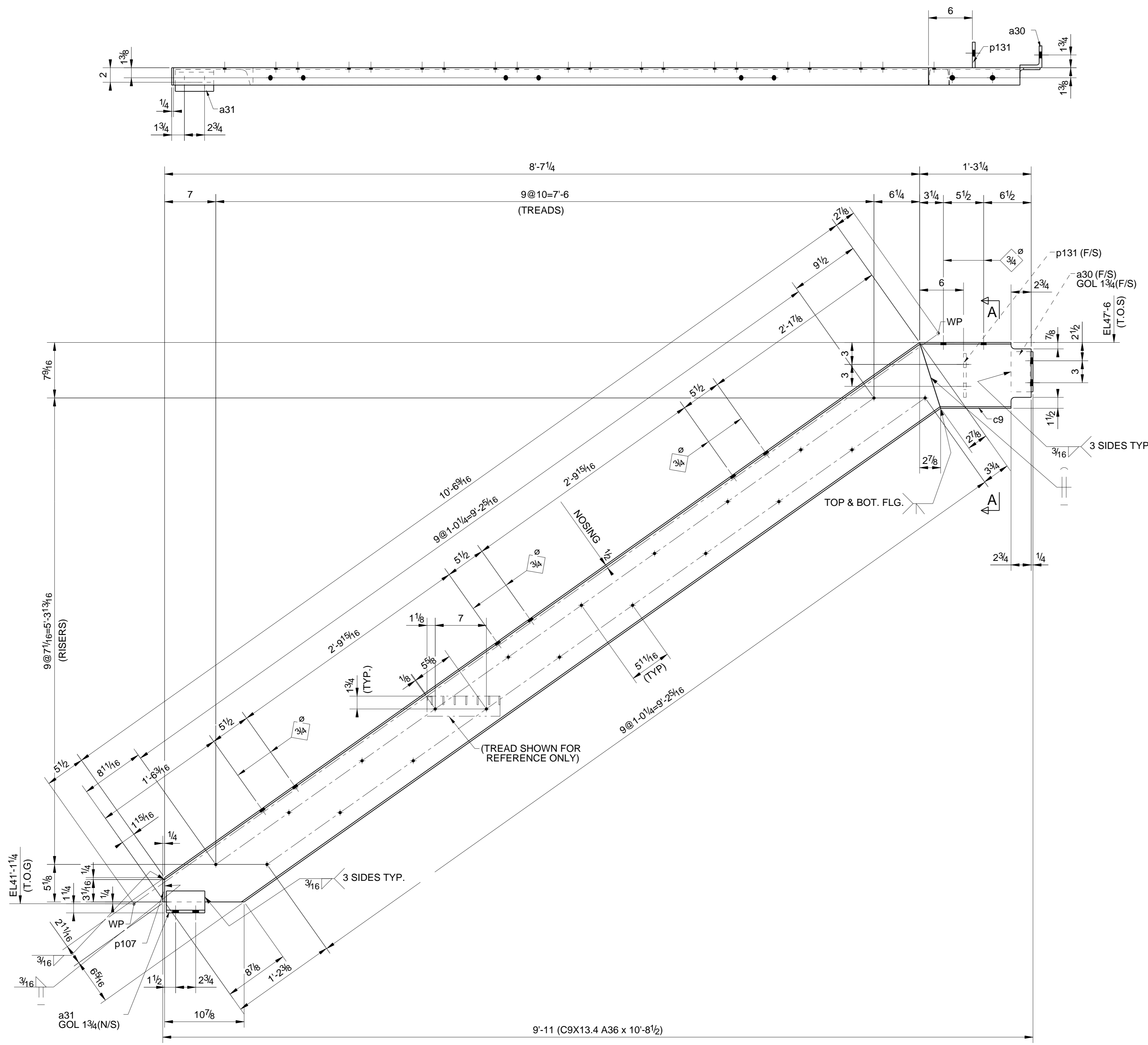


**BILL OF MATERIAL**

| Quantity Per E-Dwg | E-Dwg Ref. | Line # | Quantity Total | Piece Mark | Description       | Length    | Weight Total | Remarks    |
|--------------------|------------|--------|----------------|------------|-------------------|-----------|--------------|------------|
|                    |            | 1.     |                |            |                   |           |              |            |
| 2                  | E6         | 2.     | 2              | 41S1 1326  | C9X13.4           | 10 8 1/2' | 287          | B/E LO A36 |
|                    |            | 3.     | 2              | a30        | L3X3X3/8          | 0 5 1/2'  | 7            | LO A36     |
|                    |            | 4.     | 2              | a31        | L3X3X3/8          | 0 5 1/4'  | 6            | LO A36     |
|                    |            | 5.     | 2              | c9         | C9X13.4           | 1 3 1/4'  | 34           | B/E LO A36 |
|                    |            | 6.     | 2              | p107       | PL1/4"X2 3/8"     | 0 3 1/16' | 1            | A572-GR.50 |
|                    |            | 7.     | 2              | p131       | PL3/8"X3 1/2"     | 0 6'      | 4            | A572-GR.50 |
|                    |            | 8.     |                |            |                   |           |              |            |
|                    |            | 9.     |                |            | <b>FIELD BOLT</b> |           |              |            |
|                    |            | 10.    | 4              |            | A307-G 3/4" DIA   | 0 2'      |              | 1 FW       |
|                    |            | 11.    | 4              |            | A325N-G 3/4" DIA  | 0 2'      |              | 2 HD       |
|                    |            | 12.    | 40             |            | A307-G 3/8" DIA   | 0 1 1/2'  |              | 1 FW       |
|                    |            | 13.    |                |            |                   |           |              |            |
|                    |            | 14.    |                |            |                   |           |              |            |
|                    |            | 15.    |                |            |                   |           |              |            |
|                    |            | 16.    |                |            |                   |           |              |            |
|                    |            | 17.    |                |            |                   |           |              |            |
|                    |            | 18.    |                |            |                   |           |              |            |
|                    |            | 19.    |                |            |                   |           |              |            |
|                    |            | 20.    |                |            |                   |           |              |            |
|                    |            | 21.    |                |            |                   |           |              |            |
|                    |            | 22.    |                |            |                   |           |              |            |
|                    |            | 23.    |                |            |                   |           |              |            |
|                    |            | 24.    |                |            |                   |           |              |            |
|                    |            | 25.    |                |            |                   |           |              |            |
|                    |            | 26.    |                |            |                   |           |              |            |
|                    |            | 27.    |                |            |                   |           |              |            |
|                    |            | 28.    |                |            |                   |           |              |            |
|                    |            | 29.    |                |            |                   |           |              |            |
|                    |            | 30.    |                |            |                   |           |              |            |
|                    |            | 31.    |                |            |                   |           |              |            |
|                    |            | 32.    |                |            |                   |           |              |            |
|                    |            | 33.    |                |            |                   |           |              |            |
|                    |            | 34.    |                |            |                   |           |              |            |
|                    |            | 35.    |                |            |                   |           |              |            |
|                    |            | 36.    |                |            |                   |           |              |            |
|                    |            | 37.    |                |            |                   |           |              |            |
|                    |            | 38.    |                |            |                   |           |              |            |
|                    |            | 39.    |                |            |                   |           |              |            |
|                    |            | 40.    |                |            |                   |           |              |            |
|                    |            | 41.    |                |            |                   |           |              |            |
|                    |            | 42.    |                |            |                   |           |              |            |
|                    |            | 43.    |                |            |                   |           |              |            |
|                    |            | 44.    |                |            |                   |           |              |            |
|                    |            | 45.    |                |            |                   |           |              |            |
|                    |            | 46.    |                |            |                   |           |              |            |
|                    |            | 47.    |                |            |                   |           |              |            |
|                    |            | 48.    |                |            |                   |           |              |            |

Total weight: 340



**2 - STRINGERS - 41S1 1326**

**SEAL WELD NOTE:**  
 ALL JOINTS TO BE SEAL WELDED WITH 1/8" CONTINUOUS FILLET WELD OR BUTT WELDED FOR SEALING BEFORE GALVANIZATION.

| REV. | REVISION DESCRIPTION | DATE       | CHK  |
|------|----------------------|------------|------|
| 1    | Bolt Added           | 10/21/2014 | D.P. |
| 0    | For Fabrication      | 08/01/2014 | D.P. |
| A    | For Approval         | 07/14/2014 | D.P. |

**GENERAL NOTES:**  
 1) ALL HOLES 7/8" UNLESS NOTED OTHERWISE  
 2) Finish H.D.GALVANIZED  
 3) All Welds 1/4" Cont. Fillet U.N.O. (Seal)  
 4) All Welds Shall be per AWS D1.1 Structural Welding Code

**NOTICE TO CONTRACTOR & ERECTOR:**  
 BACK CHARGES FOR CORRECTIVE WORK OR REPLACEMENT MATERIALS WILL NOT BE ACCEPTED UNLESS AUTHORIZED BY ORIZON INDUSTRIES BEFORE SUCH COSTS ARE INCURRED.

ERECT. DWG. REF. - E1 TO E7

CUSTOMER:

PROJECT:

MODULE - 1

DETAIL FOR:- STAIR DETAIL

|                    |                 |         |           |
|--------------------|-----------------|---------|-----------|
| P.O. No. M13085-11 | DRAWN BY: S.B   | JOB No. | SHEET No. |
|                    | CHECKED BY: D.P |         |           |