

E - E

D - D

B - B

A - A

GRID LOC.	SEQ	QTY
2/A	22	1

W	14"	x 1/2"
F	14 1/2"	x 11/16"
K	2"	

C - C

[illegible]

F - F

REV.	DESCRIPTION	DATE

FOR APPROVAL: 03/04/2013

FOR FABRICATION:
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GENERAL NOTES

MATERIAL:
WF & WT's: A992 (U.N.O)
ANGLES: A529 GR. 50 (U.N)
ALL OTHER: A36

HOLES:	13/16Ø (U.N.O)
ELECTRODES:	E70XX

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL RE-ENTRANT CUTS RADIUSSED (R=1/2" MIN).
ALL BEAMS TO BE FABRICATED WITH RESIDUAL CAMBER UP
ALL H.S. SHOP BOLTS TO BE TORQUED UNLESS NOTED.
S.T. INDICATES "SNUG TIGHT".

ERECTION DWG. NO. E2201 TO E2203

SURFACE PREP: Fresh Water Wash, SSPC-SP1, SSPC-SP10
AND PAINT: Prime Coat : Inorganic Zinc Rich Epoxy (Min. DFT 2-3 Mils)
 Intermediate Coat : High Build Epoxy, Bar-Rust 236 by ICI (Min. DFT 6-8 Mils)
 Top Coat : Aliphatic Urethane, Devthane 379 UVA by ICI (Min. DFT 2-3 Mils)
 Minimum Total DFT : 12 Mils

COLOR: RAL 7035 Light grey (Top Coat)

DESCRIPTION: COLUMN DETAILS

JOB:

CUSTOMER:

DRAWN BY — — —	DATE 03/01/2013	
CHKD. BY —	DATE 03/04/2013	
JOB NUMBER		
DRAWING NUMBER		REV.
22104		

