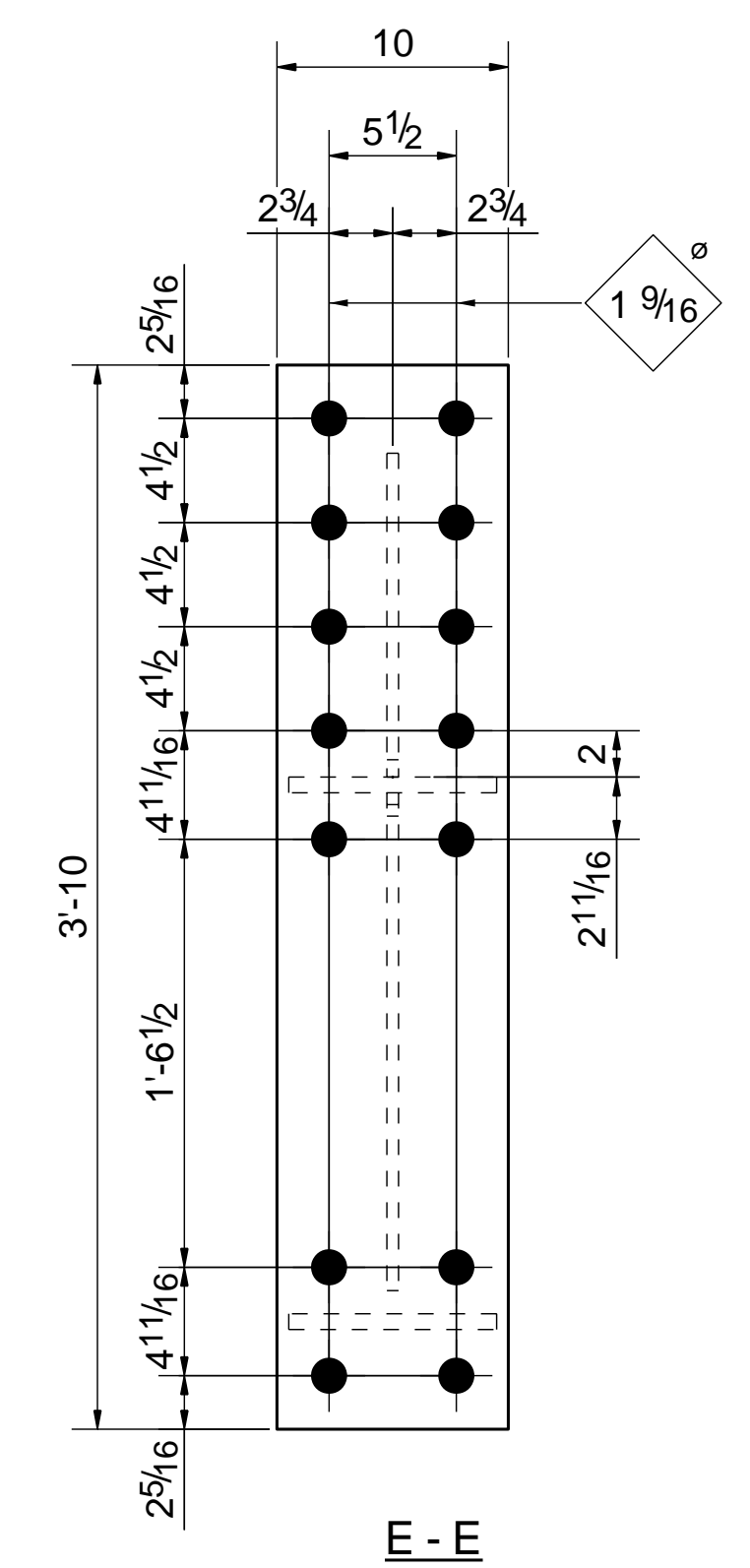
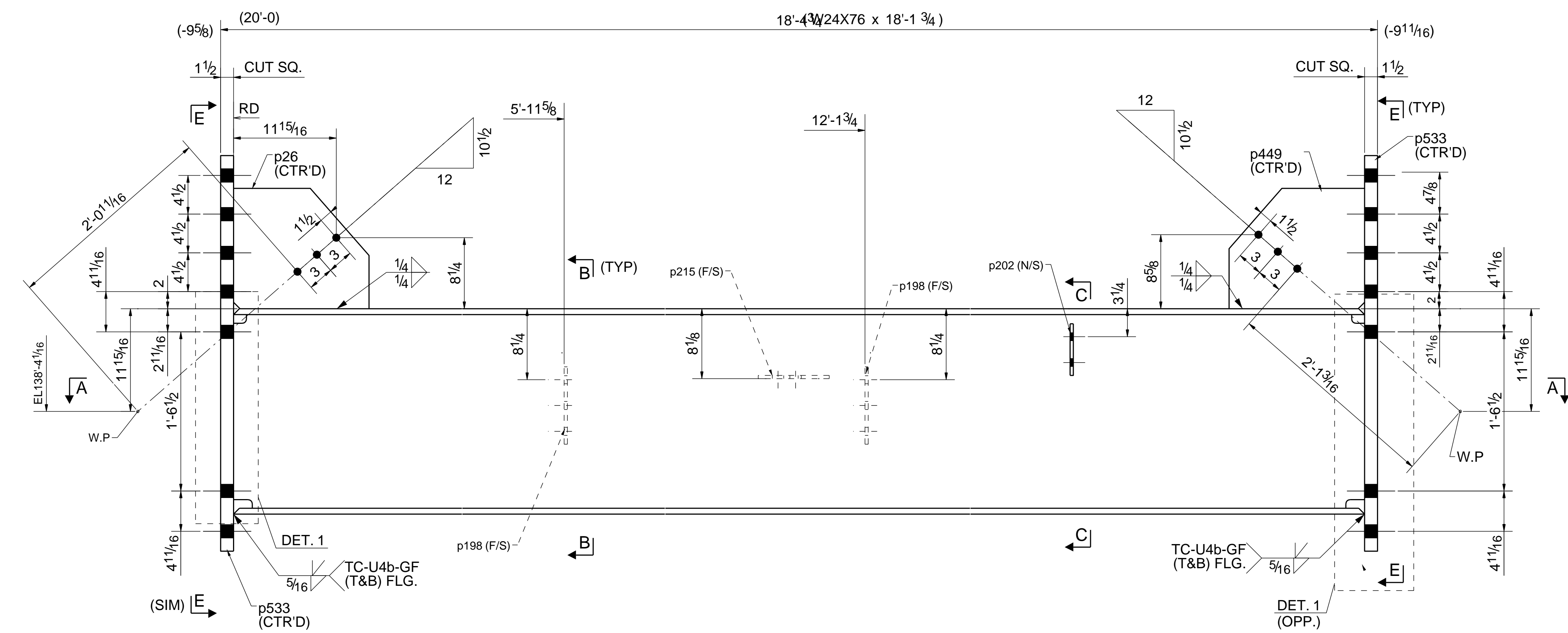
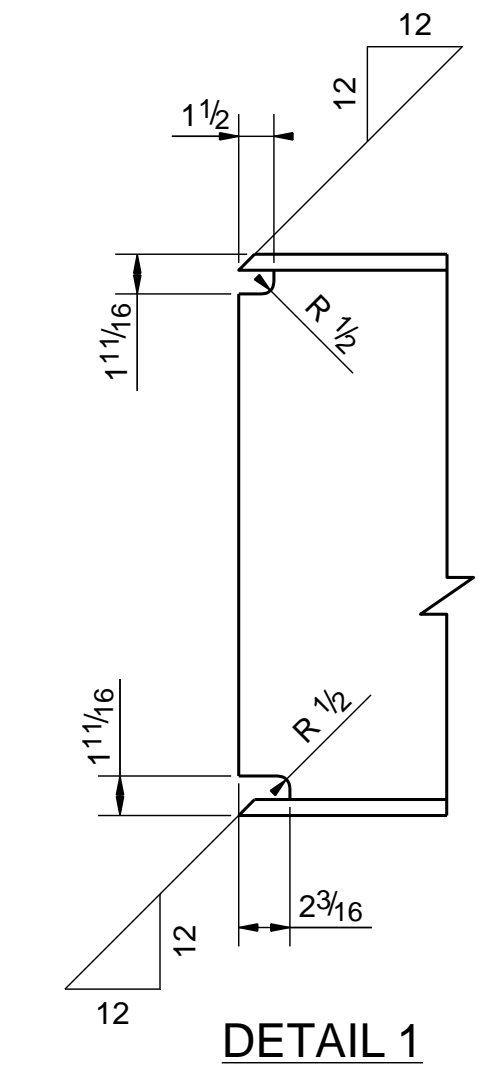
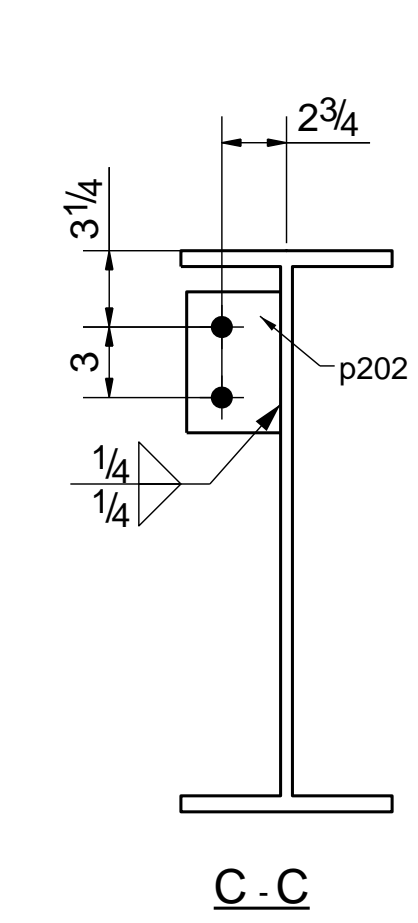
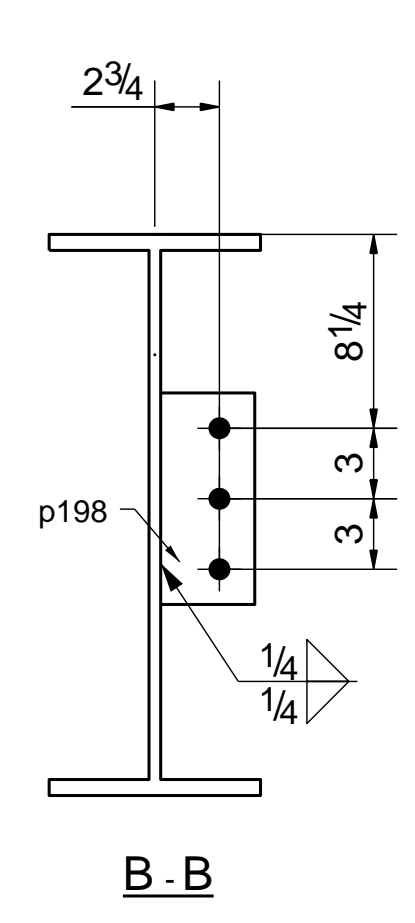
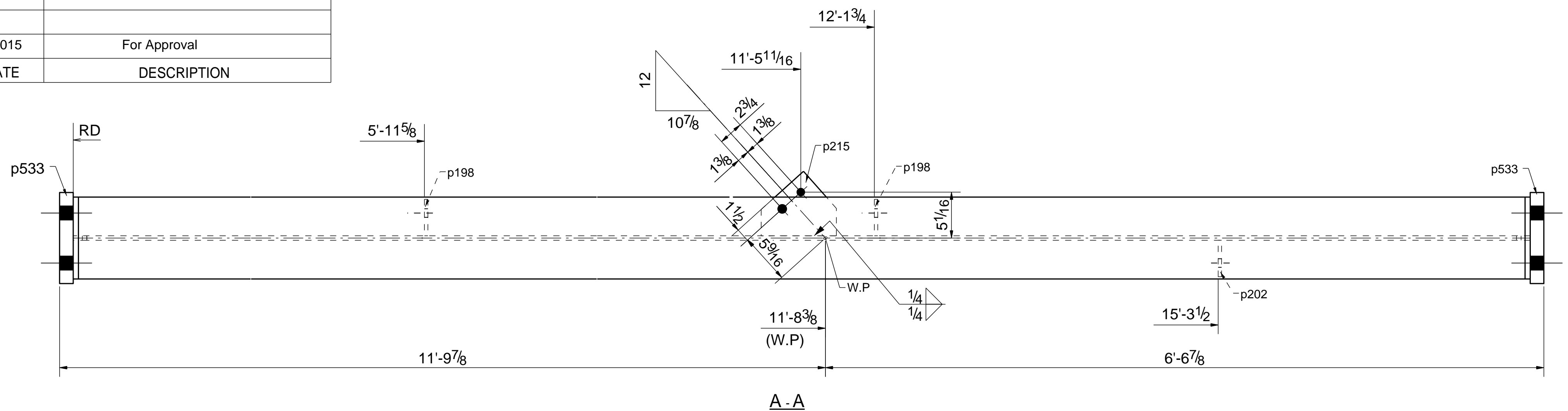


REV	DATE	DESCRIPTION
A	04/25/2015	For Approval



ONE - BEAM - 1127B

SEQ	QTY
1	1

W	23 7/8" X 1/2"
F	9" X 11/16"
K	1 9/16"

FIELD BOLT:
28 1 1/2 A325N 4 3/4" LG

BILL OF MATERIAL

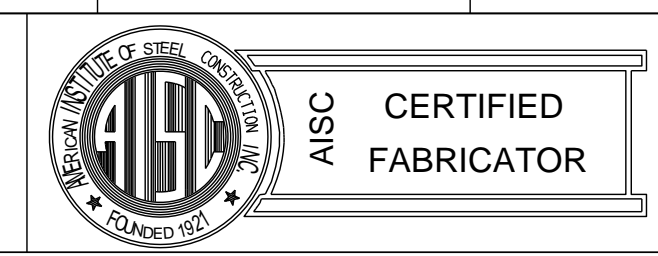
QTY	QTY	PIECE	MINOR	DESCRIPTION	LENGTH	REMARKS	WEIGHT	WEIGHT	STEEL	PAY
TOTAL	UNIT	MARK	MARK		FT.IN.		UNIT	TOTAL	GRADE	CODE
1	1	1127B		W24X76	18'-1 3/4"	S2E,P2E 2/24	1383	1845	A992	
1	1		p26	PL1/2"X14"	1'-3 3/4"		27	27	A572-GR.50	
2	2		p198	FL3/8"X4"	0'-9"		4	8	A572-GR.50	
1	1		p202	FL3/8"X4"	0'-6"		3	3	A572-GR.50	
1	1		p215	PL3/8"X7 1/16"	0'-8 1/4"		4	4	A572-GR.50	
1	1		p449	PL1/2"X14"	1'-3 3/4"		28	28	A572-GR.50	
2	2		p533	PL1 1/2"X10"	3'-10"		196	391	A572-GR.50	

BILL OF MATERIAL

QTY	QTY	PIECE	MINOR	DESCRIPTION	LENGTH	REMARKS	WEIGHT	WEIGHT	STEEL	PAY
TOTAL	UNIT	MARK	MARK		FT.IN.		UNIT	TOTAL	GRADE	CODE
28	28			1 1/2 A325N	4 3/4"	LG				

BILL OF MATERIAL

QTY	QTY	PIECE	MINOR	DESCRIPTION	LENGTH	REMARKS	WEIGHT	WEIGHT	STEEL	PAY
TOTAL	UNIT	MARK	MARK		FT.IN.		UNIT	TOTAL	GRADE	CODE
0	0									



DRAWN BY	CHECKED BY	SEQUENCE NO:	REFERENCE DRAWING	DATE	JOB NO.	DWG. NO.
		1506-1	E1004	04/25/2015		1127

COATING:
SURFACE PREP: NONE
PRIMER: HOT DIP GALVANIZED

1. ALL STRUCTURAL W & WT SHAPES SHALL CONFORM TO ASTM A992; ALL OTHER MATERIAL SHALL CONFORM TO ASTM A36 (U.N.O.)
2. BOLTS TO BE HDG - 7/8" Dia. A325N WITH HD WASH (U.N.O.) 3. SHOP CONNECTIONS SHALL BE WELDED WITH E70XX ELECTRODES
4. WELDS: 1/4" FILLET (U.N.O.) 5. COLUMN TAILS ARE FROM TOP OF BASE PLATE 6. BEAM TAILS ARE FROM LEFT END OF MEMBER
7. OPEN HOLES: 15/16" Dia (U.N.O.) 8. ALL COLUMN BEARING AREAS TO BE WELDED
9. ALL CONTACT SURFACES TO BE SEALED WITH AN 1/8" CONTINUOUS FILLET WELD.